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GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

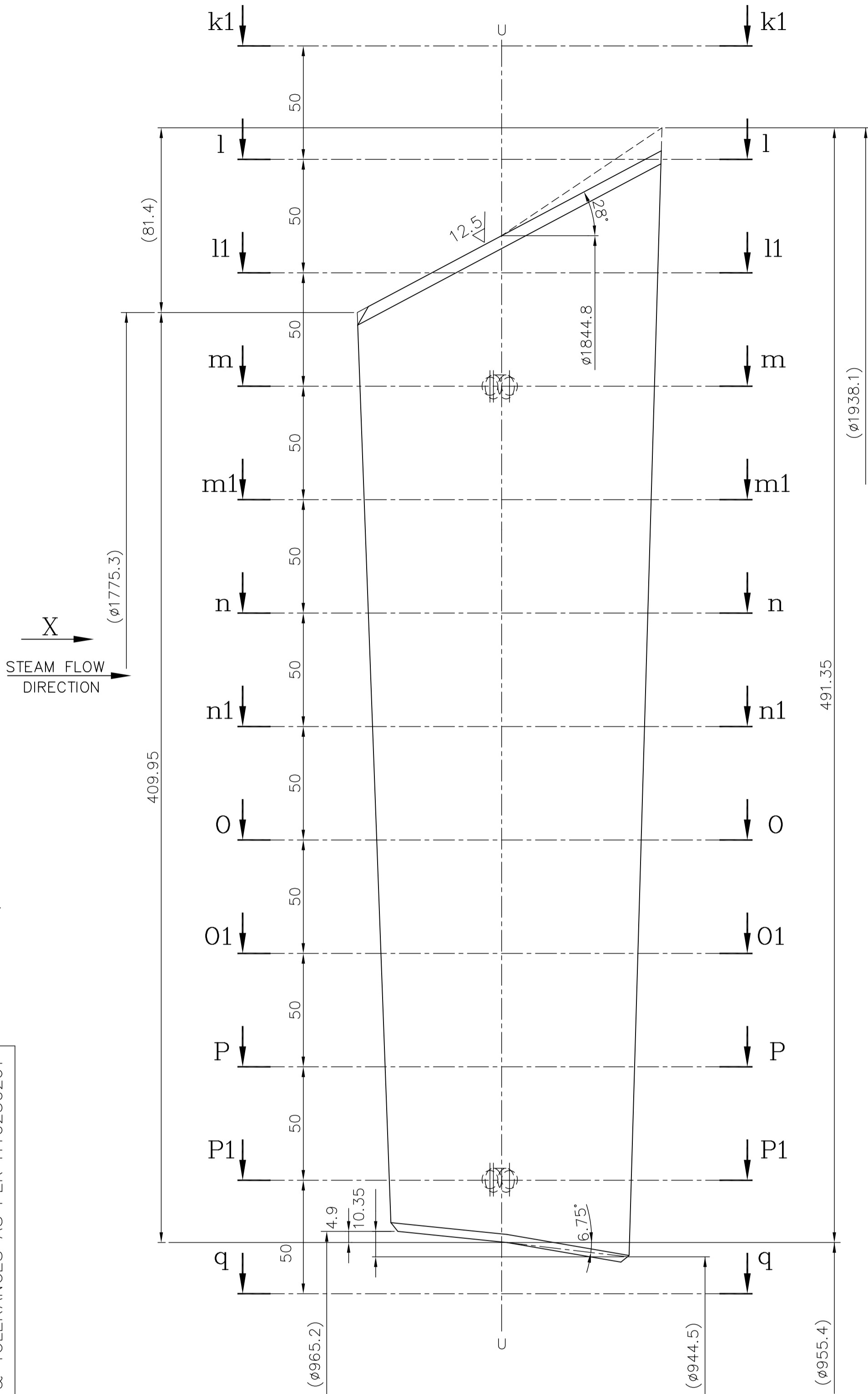
INVENTORY NO
SIGN. AND DATE
REF. DRG. NO.
COMPUTER FILE NAME

18-06-2009
11:53:33

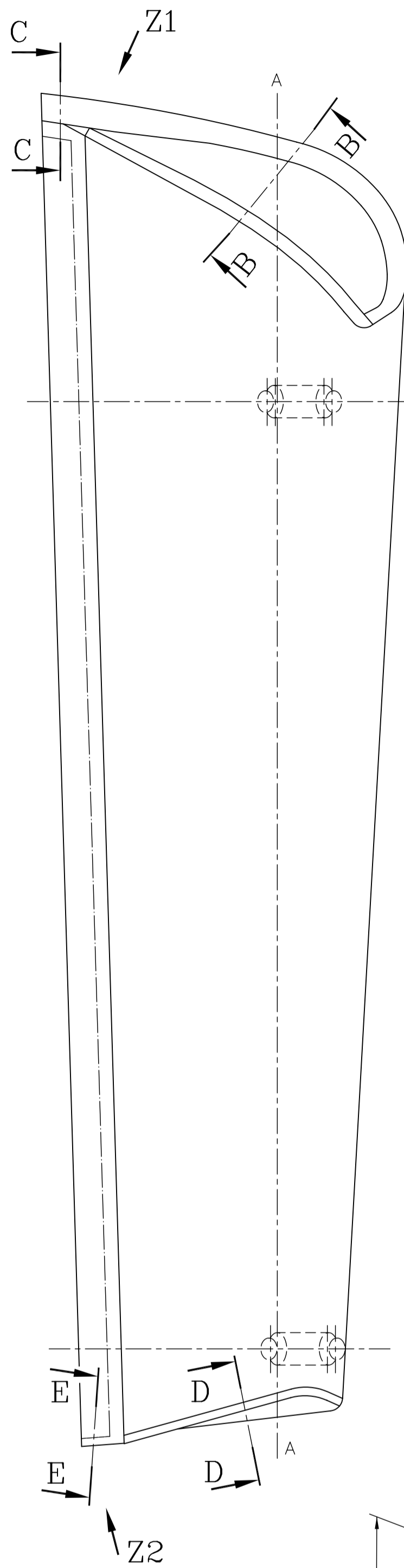
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. 1-301-19-00001
SH. OF 01



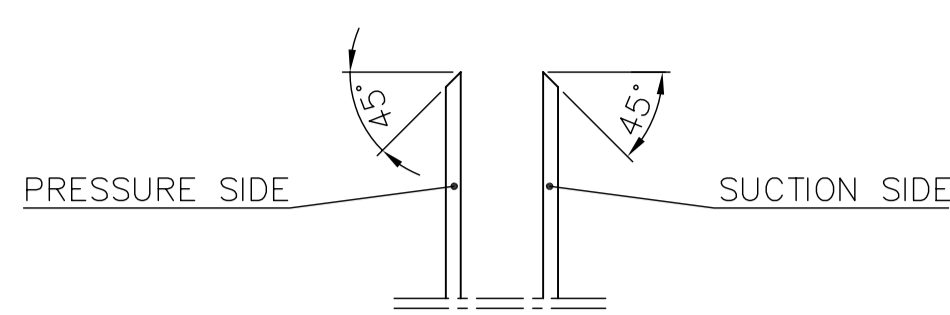
VIEW-X



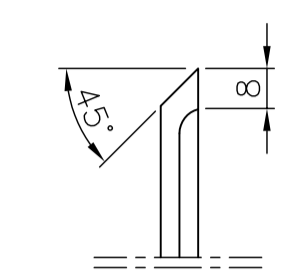
POSITION OF PIN HOLES IN THE SHEET DEVELOPMENT

	SUCTION SIDE	PRESSURE SIDE
n	10	7
XB	47.95	37.82
YB	-7.89	-6.17
XA	78.64	58.65
YA	438.3	430.31
L1	33.31	31.61
L2	350.09	350.03
D	12.4	12.4

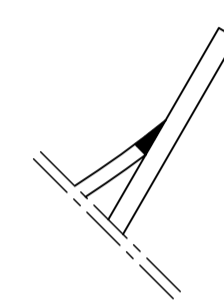
SECTION B-B



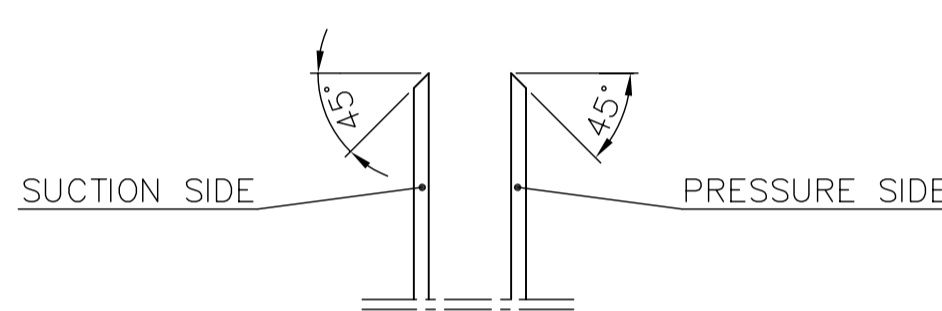
SECTION C-C



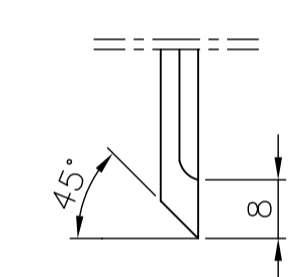
VIEW Z1



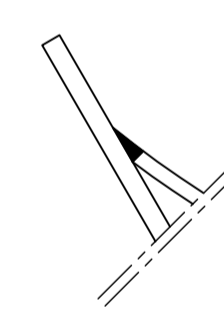
SECTION D-D



SECTION E-E



VIEW Z2



DIRECTION OF ROTATION IS ANTICLOCKWISE WHEN SEEN IN THE DIRECTION OF STEM FLOW

NOTES:

1. DEVELOPMENT OF HALLOW GUIDE BLADE PROFILE AS PER DRG. NO. 3-301-19-00001-00.
2. PROFILE CO-ORDINATES AS PER DRAWING NO. 3-301-19-00002-00 (12 SH)
3. WELD CLASSIFICATION ,INSPECTION, TESTING AND ACCEPTANCE AS PER STANDARD AA0622101 GRADE-I
4. PROFILE F 25-110/320-1400

DRAWING IN
THIRD ANGLE
PROJECTION

00
VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT				NAME	SIGN.	DATE	NO.OF VAR.
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD				J.C.S./TSP		27.04.2000	
T.S.PRABHAKAR				C.N.V.RAM		27.04.2000	-N.A.-
APPD.							
DEPT.	UNTOL.	DIMS.	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO.OF ITEMS
L.T.D.	GR.		1:1.5	-	NA	-N.A.-	-N.A.-
CODE.							
415							
TITLE				CARD CODE	DRAWING NO.	REV.	
L.P GUIDE BLADE-3L				N.A.	1-301-19-00001	05	
(ND 3/562-3.6) (2.8 Sqm.-3L)							
					SHT. No 01	NO. OF SHT. 01	